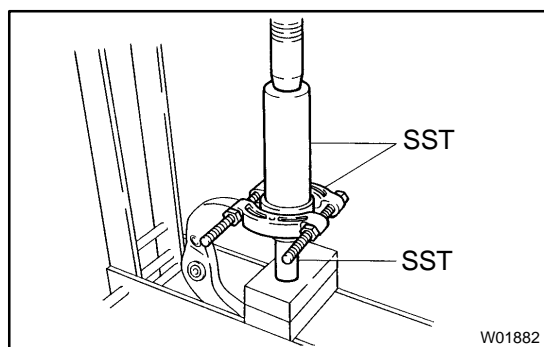


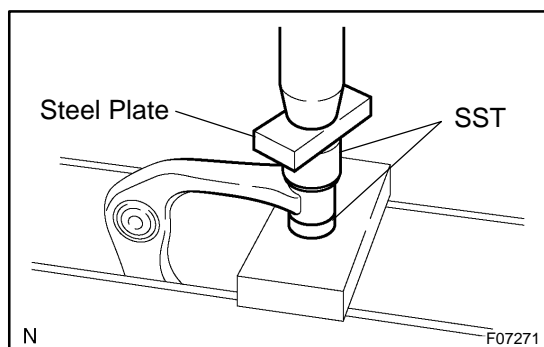
REPLACEMENT

1. REMOVE BUSHING

- (a) Using a chisel and hammer, pry up the flange of the bushing.



- (b) Using SST and a press, remove the bushing.
SST 09613-26010, 09631-20060, 09950-00020



2. INSTALL NEW BUSHING

- Using SST, a press and steel plate, install a new bushing.
SST 09631-12090, 09710-30021 (09710-03051)